## INTERNATIONAL **STANDARD**

## **IEC** 60938-2

QC 280100

Edition 2.1

2006-11

Edition 2:1999 consolidated with amendment 1:2006

**Fixed inductors for electromagnetic** interference suppression -

Part 2: Sectional specification

© IEC 2006 — Copyright - all rights reserved

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher.

International Electrotechnical Commission, 3, rue de Varembé, PO Box 131, CH-1211 Geneva 20, Switzerland Telephone: +41 22 919 02 11 Telefax: +41 22 919 03 00 E-mail: inmail@iec.ch Web: www.iec.ch



### CONTENTS

FO	REWC	DRD	4
1	General		
	1.1	Scope	6
	1.2	Object	6
	1.3	Normative references	
	1.4	Information to be given in a detail specification	7
	1.5	Definitions	
	1.6	Marking	8
2	Preferred ratings and characteristics		
	2.1	Climatic categories	8
	2.2	Values of ratings	9
3	Quality assessment procedures		
	3.1	Primary stage of manufacture	
	3.2	Structurally similar inductors	
	3.3	Certified records of released lots	
	3.4	Qualification approval	10
	3.5	Quality conformance inspection	14
4	Test and measurement procedures		
	4.1	Visual examination and check of dimensions	
	4.2	Voltage proof	
	4.3	Insulation resistance	
	4.4	Inductance	16
	4.5	DC line resistance	16
	4.6	Robustness of terminations	16
	4.7	Resistance to soldering heat	16
	4.8	Solderability	16
	4.9	Rapid change of temperature	16
	4.10	Vibration	
	4.11	Bump	17
	4.12	Shock	
	4.13	Container sealing	
		Climatic sequence	
		Damp heat, steady state	
		Temperature rise (applies only to inductors with a mass >5 g)	
	4.17	Impulse voltage (applies to inductors with more than one winding)	
	4.18	Endurance	
	4.19	Passive flammability (if applicable)	
	4.20 4.21	Component solvent resistance (if applicable)	
	4.21	Solvent resistance of marking (if applicable)	22
Anr	nex A	(normative) Test schedule for safety tests only approval	23
		(normative) Test schedule for safety tests and performance tests cation approval, assessment level D	26
Annex C (normative) Example of a suitable circuit for the endurance test voltage			
Annex D (normative) Declaration of design (confidential to the manufacturer			
		ertification body)	32
		(normative) Test methods for thyristor electromagnetic ce suppression inductors	33

Figure C.1 – Endurance test circuit	31
Figure E.1 – Test circuit for temperature rise	33
Figure E. 2 – Test circuit for interference voltage attenuation	34
Table 1 – Sampling plan for safety tests only	12
Table 2 – Sampling plan for safety tests and performance tests, assessment level D	13
Table 3 – Measuring points	15
Table 4 – Acceleration	17
Table 5 – Sweep cycles	17
Table 6 – Preferred severities	18

#### INTERNATIONAL ELECTROTECHNICAL COMMISSION

## FIXED INDUCTORS FOR ELECTROMAGNETIC INTERFERENCE SUPPRESSION –

#### Part 2: Sectional specification

#### **FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with an IEC Publication.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60938-2 has been prepared by IEC technical committee 40: Capacitors and resistors for electronic equipment.

This consolidated version of IEC 60938-2 consists of the second edition (1999) [documents 40/1111/FDIS and 40/1137/RVD] and its amendment 1 (2006) [documents 40/1603/CDV and 40/1700A/RVC].

The technical content is therefore identical to the base edition and its amendment and has been prepared for user convenience.

It bears the edition number 2.1.

A vertical line in the margin shows where the base publication has been modified by amendment 1.

The QC number that appears on the front cover of this publication is the specification number in the IEC Quality Assessment System for Electronic Components (IECQ).

Annexes A, B, C, D and E form an integral part of this standard.

The committee has decided that the contents of the base publication and its amendments will remain unchanged until the maintenance result date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- · reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- · amended.

A bilingual version of this publication may be issued at a later date.

# FIXED INDUCTORS FOR ELECTROMAGNETIC INTERFERENCE SUPPRESSION – Part 2: Sectional specification

#### 1 General

#### 1.1 Scope

This International Standard applies to fixed inductors designed for electromagnetic interference suppression and which fall within the scope of the generic specification, IEC 60938-1. It is restricted to fixed inductors for which safety tests are appropriate. This implies that inductors specified according to this specification will either be connected to mains supplies, when compliance with the mandatory tests of table 1 is necessary, or used in other circuit positions where the equipment specification prescribes that some or all of these safety tests are required.

This standard applies to fixed inductors which will be connected to an a.c. mains or other supply with a nominal voltage not exceeding 1 000 V a.c. (r.m.s.) or d.c. between conductors and with a nominal frequency not exceeding 400 Hz.

#### 1.2 Object

The object of this standard is to prescribe standard requirements for safety tests and standard ratings and characteristics, to select from IEC 60938-1 the appropriate methods of test and to give general performance requirements for suppression inductors. Test severities and performance requirements prescribed in detail specifications referring to this sectional specification shall be of equal or higher performance level. In addition, the minimum requirements for safety tests specified herein always apply.

#### 1.3 Normative references

Les documents de référence suivants sont indispensables pour l'application du présent document. Pour les références datées, seule l'édition citée s'applique. Pour les références non datées, la dernière édition du document de référence s'applique (y compris les éventuels amendements).

IEC 60060-1:1989, High-voltage test techniques – Part 1: General definitions and test requirements

IEC 60063:1963, Preferred number series for resistors and capacitors

Amendment 1 (1967) Amendment 2 (1977)

IEC 60085:1984, Thermal evaluation and classification of electrical insulation

IEC 60279:1969, Measurement of the winding resistance of an a.c. machine during operation at alternative voltage

IEC 60938-1:1999, Fixed inductors for electromagnetic interference suppression – Part 1: Generic specification

ISO 3:1973, Preferred numbers – Series of preferred numbers

CISPR 16-1-1:2003, Specification for radio disturbance and immunity measuring apparatus and methods – Part 1-1: Radio disturbance and immunity measuring apparatus – Measuring apparatus